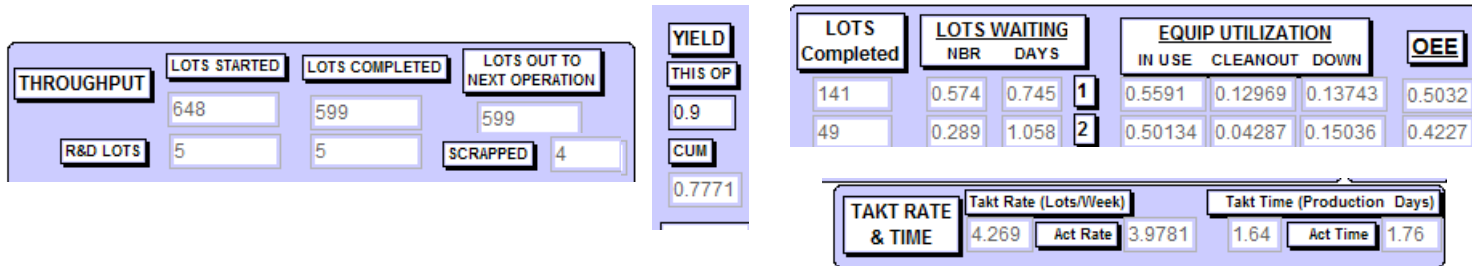
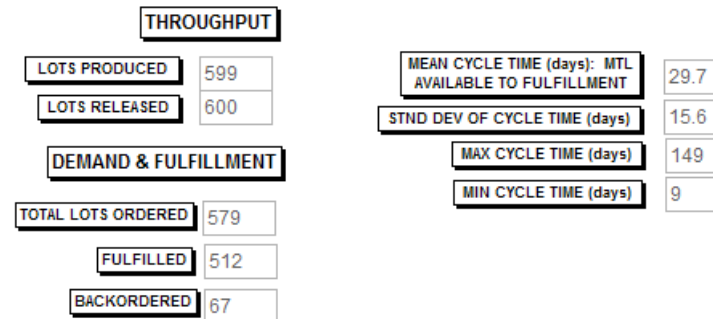


Lean Simulation Model Metrics

The model tracks performance of each set of equipment in each work center, including quality, OEE, takt time performance, and backlogs.



Metrics also of interest to lean improvement teams include overall throughput, cycle times, demand and service level performance.



In addition, every unit processed is tracked to analyze variability in operations such as setups & changeovers.

